

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **ZDAS, a.s.**
Division DST - STROJIRNY
Strojirenska 675/6
591 01 Zdar nad Sazavou
CZECH REPUBLIC

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2 1.2 1.2	t = 2.1 - 6 mm t = 3 - 40 mm t = 3 - 120 mm	FW / PB BW / PF BW / PC
141/111	1.2	t = 12.5 - 72 mm D >= 25 mm	BW / PA
141	1.1 1.2	t = 1.4 - 3.9 mm D = 6 - 24 mm t = 3 - 16 mm D >= 25 mm	BW / PA BW / PA

Responsible welding coordinator: Dipl.-Ing. Ivana Zidkova (IWE) born: 1965

Deputy with equal rights: Dipl.-Ing. Miroslav Keller (IWE) born: 1965

Deputy: Vladimir Slama (IWS/Level B) born: 1973

Certificate no.: TÜVNORD/15085/CL1/436/0/21

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Auditor: REMISOVA

General regulations (see reverse)

Rohardt
certification body

Certificate no.: TÜVNORD/15085/CL1/436/0/21

Comments:

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.