

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **ZDAS, a.s.**
Division DME - Metalurgie
Strojirenska 675/6
59101 Zdar nad Sazavou
CZECH REPUBLIC

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of parts for railway vehicles, without design

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2 1.2 1.2	t = 2.1 - 6 mm t = 3 - 40 mm t = 3 - 120 mm	FW / PB BW / PF BW / PC
141/111	1.2	t = 12.5 - 72 mm D >= 25 mm	BW / PA
141	1.1 1.2	t = 1.4 - 3.9 mm D = 6 - 24 mm t = 3 - 16 mm D >= 25 mm	BW / PA BW / PA

Responsible welding coordinator: Dipl.-Ing. Petr Krhounek (IWE) born: 1976

Deputy with equal rights: -

Deputy: see reverse

Certificate no.: TÜVNORD/15085/CL1/435/0/21

File reference: 8118755511 TN5013

Valid: from 25.05.2021 to 31.03.2024

Issued on: 25.05.2021

Auditor: REMISOVA
General regulations (see reverse)

Rohardt
certification body

Certificate no.: TÜVNORD/15085/CL1/435/0/21

Comments:

Additional deputies:

- Jiri Josifek (IWS) born: 1960
- Karel Mlcoch (IWS) born: 1971
- Dipl.-Ing. Marek Stabl (IWE) born: 1993

General regulations

It apply the conditions of the standard EN 15085-2:2007, section 7.
The General Terms and Conditions of the TÜV NORD Systems apply in the currently valid version.