



CERTIFICATE ČSN EN 1090-2

ŽĐAS, a.s.
Strojírenská 675/6
591 01 Žďár nad Sázavou
division Metalurgie
ID No: 463 47 160

Certification Body No. 3170 accredited by CAI (ČIA, o.p.s.)
acc. to ČSN EN ISO/IEC 17065:2013

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification acc. to ČSN EN ISO/IEC 17067-2014 – Scheme 6:

Repair welding of castings and structural welding in accordance with the requirements of the standard ČSN EN 1090-2 in execution class EXC 3

Welding methods:	111 (SMAW), 135, 136, 138 (GMAW) manual, 141 (GTAW) manual acc. to EN ISO 4063
Base materials:	Group 1.1, 1.2, 1.3, 8.1 according to ISO/TR 15608:2013 within a scope of qualified WPQR
Welding supervision:	Ing. Petr Krhounek, IWE/EWE; born 04.04.1976, "C", 6.2.2*/
Representative:	Ing. Marek Štábl, IWE/EWE; born 24.04.1993, "C" 6.2.3*/
Test No:	5414010/10
Certificate awarded on:	11.12.2023
Valid until:	10.12.2026
Registration number:	1090/013/23



Prague, 15.01.2024

Libor Laňka
Libor Laňka
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2022, EN ISO 14731

Details and conditions of validity of the certificate are defined in Annex 1, which is an integral part of the certificate.

Certificate No.: 1090/013/23, Annex No.1

Other deputies:

Karel Mlčoch, born 09.10.1971, IWS, „B“, 6.2.4 */

General requirements:

Welding conditions meet the requirement of EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents